

# Work Order ID 60288

July 1, 2010 11:26:59 AM

Page 1

Item ID: D2570

Accept

Setup Start

Revision ID:

Stop

Item Name: Bushing

Start Date: 01/07/2010 Start Qty: 300.00

Cust Item ID:

Required Date: 22/07/2010 Req'd Qty: 300.00

Customer:

Reference: *10-07-01*

Run Start

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2570	Rev B								

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FA258□Deburr

*10/07/09*

*313*

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

*10/07/09*

*313*

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

*10/07/09*

*313*

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Item ID: D2570

Accept



Setup Start



Revision ID:

Stop



Item Name: Bushing

Start Date: 01/07/2010 Start Qty: 300.00



Cust Item ID:

Required Date: 22/07/2010 Req'd Qty: 300.00



Customer:

Reference:

Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

Identify as per dwg & Stock Location: 17

0.00



Packaging

Memo

0.00

Packaging

10-7-9 SL 313 SL

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10-7-12  
MF  
10-7-9

# Picklist Print

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Work Order ID: 60288



Parent Item: D2570

Parent Item Name: Bushing

Start Date: 01/07/2010

Required Date: 22/07/2010

Start Qty: 300.00

Required Qty: 300.00

Comments: IPP E 02.08.29 Re-format; Removed finishing; Material change KJ  
IPP F 07.07.06 rev B dwg EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750		Purchased	No			100	f	166.9652	0.0771	24.34737			

303 Round Bar 0.750

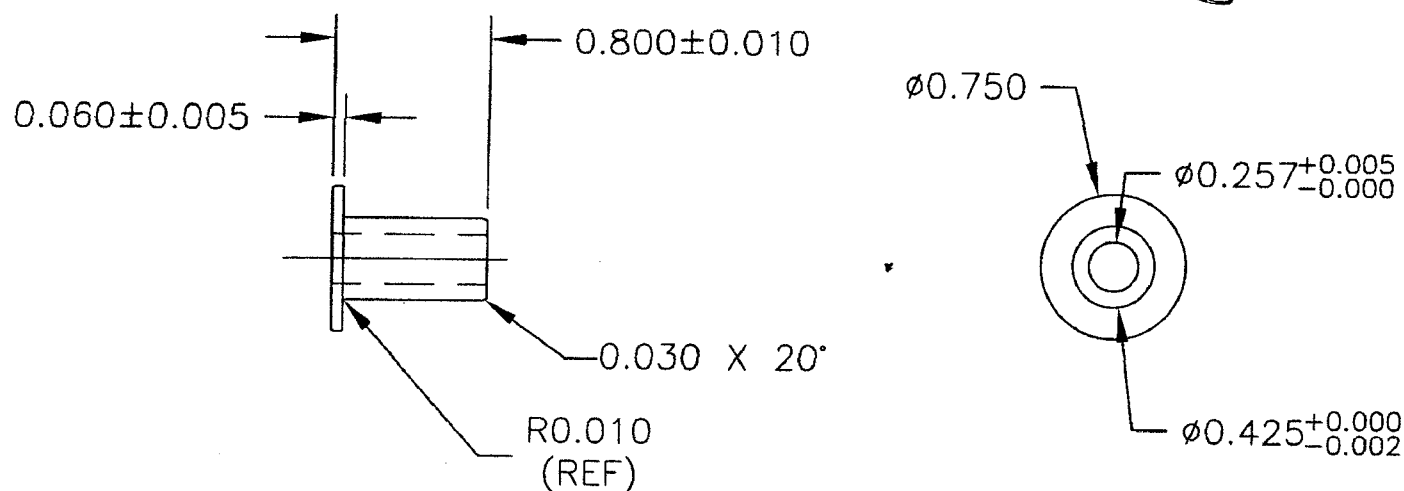
Location	Loc Qty	Loc Code
MAT	85	
107077	0	
115010	85	
MAT028	49.9052	
113134	49.65	
113424	0.2552	
MAT029	32.06	
114356	32.06	

*26 Pt 81 1007109*

*10 Pt  
12 Pt  
2 Pt*

**DART**

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D2570	REV. B SHEET 1 OF 1
DATE 07.04.17		TITLE BUSHING	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	07.04.17	UPDATE NOTES	

**RELEASED**  
07.06.28 *#**w/o 60288***D2570 BUSHING****D2570 BUSHING**

- 1) MATERIAL: AISI 303 ROUND BAR (REF. DART SPEC. M303R)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) BREAK ALL UNMARKED SHARP EDGES TO 0.010 MAX

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